

Date: Wednesday, 25/03/2009 2:12:53 PM
User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET HINGE
Job Number : 46709	
Estimate Number : 10587	
P.O. Number :	Part Number : D22321
This Issue : 25/03/2009 S.O. No. :	Drawing Number : D2232 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 39454	Material :
Written By :	Due Date : 01/04/2009 Qty: 20 Um: Each
Checked & Approved By : <u>mf 09-03-25</u>	
Comment : Est.B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-11-21 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 0.125 Sheet
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Comment: Qty.: 0.0255 sf(s)/Unit Total : 0.5103 sf(s)
304/316 .125 Sheet

B111018 ★

ml 09 03 29

(20)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D2232
Dwg Rev: C
Prog Rev: C

2-Deburr if necessary

ml 09 03 29

(20)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 09 03 29

(20)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

counters
8 02/03/30 (x20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

baskets
Basket Assy.

8 09/03/30 (x20)

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Drawing Name: BASKET HINGE

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Part Number: D22321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/01 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

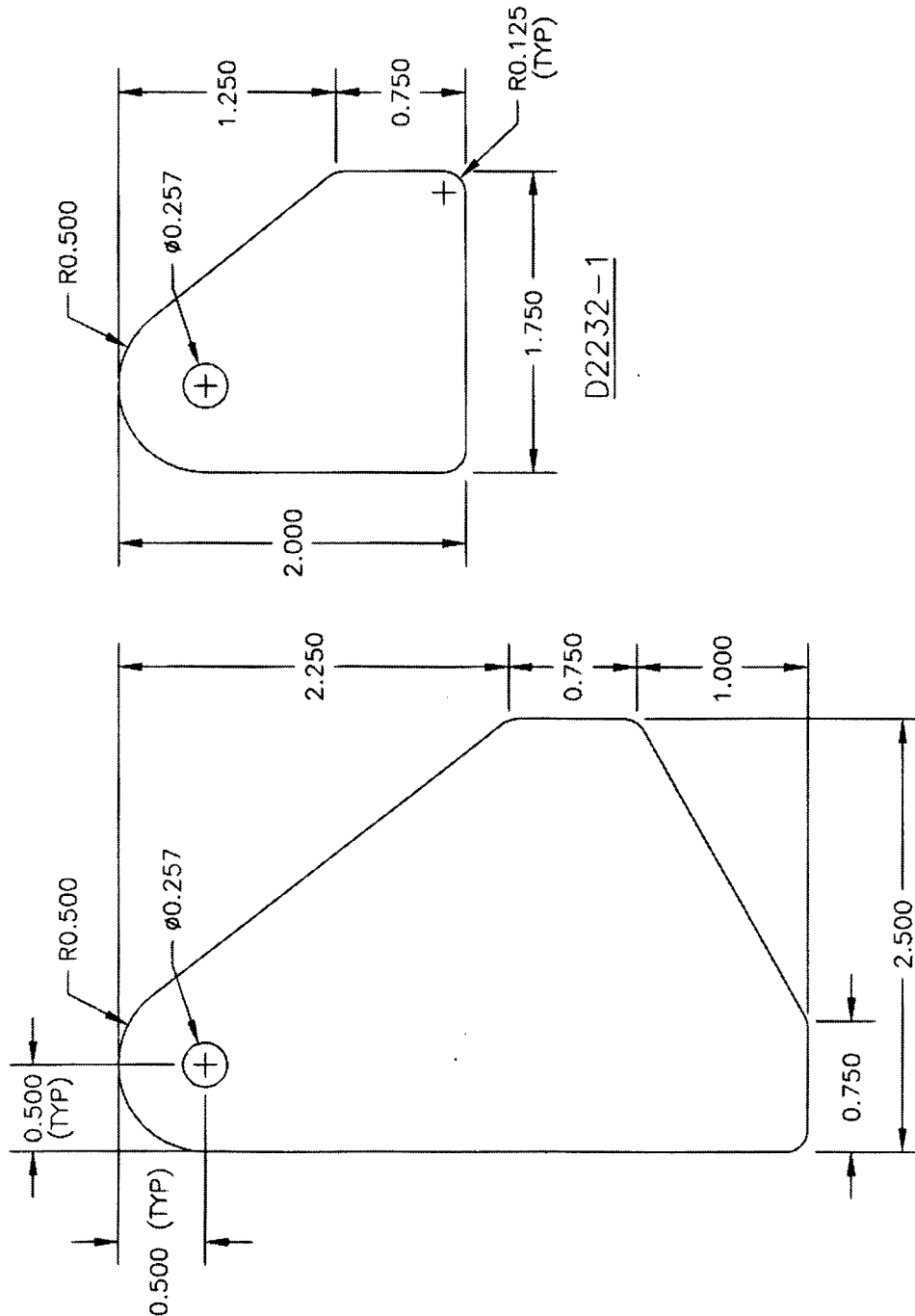


MF
09-03-31



DESIGN	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MR</i>	APPROVED <i>KE</i>	DRAWING NO. D2232	REV. C SHEET 1 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	

RELEASED
98.05.07 KE



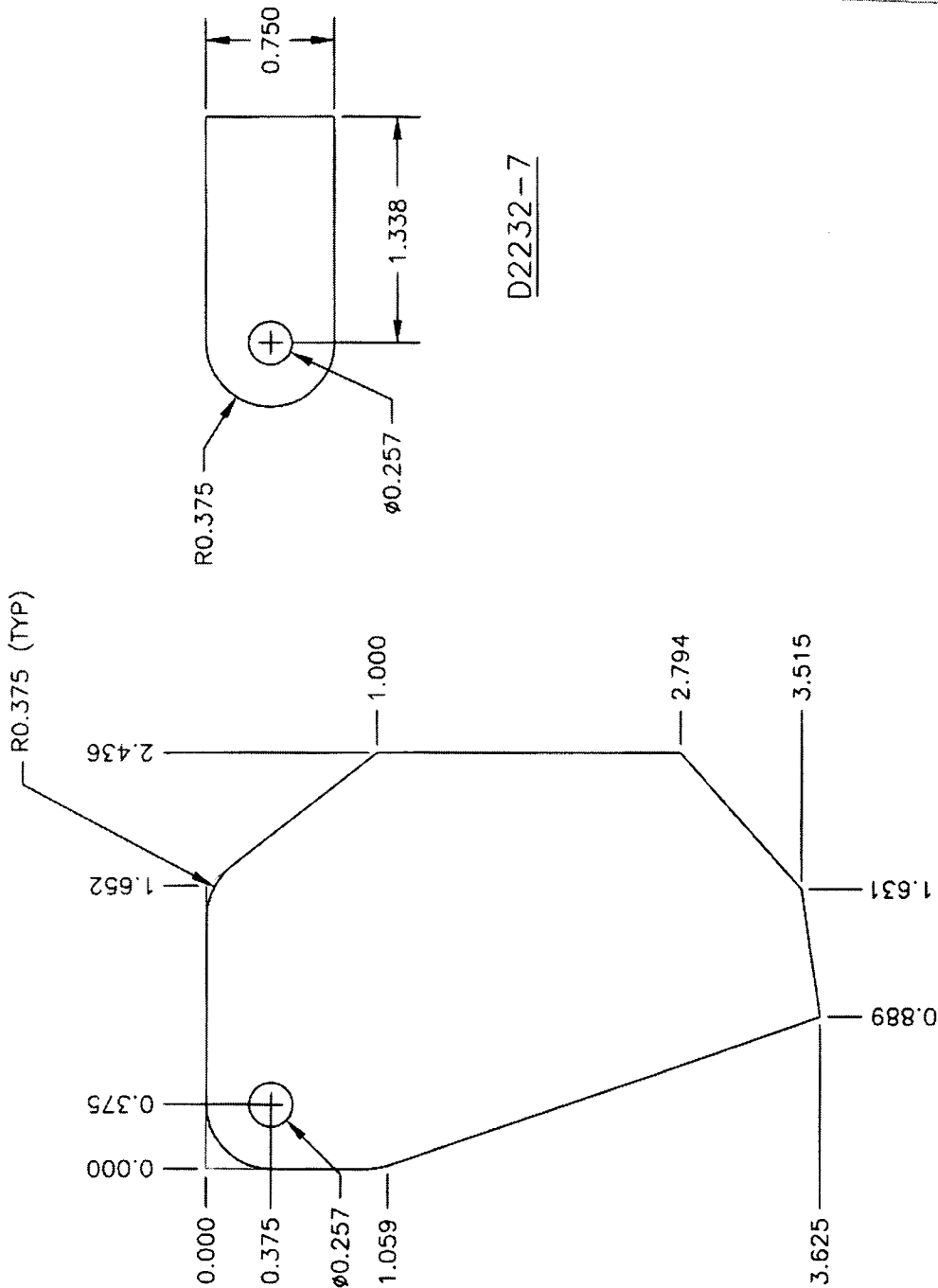
MATERIAL: AISI 304/316 SS 0.125 THICK

46709



DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2232	REV. C SHEET 2 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1

RELEASED
98.05.05 KE



MATERIAL: AISI 304/316 SS 0.125 THICK

D2232-5

46709